

PRECISION MARINE

INSPECTION AND MAINTENANCE SCHEDULE

Interval Item to be serviced	Initial 20 hrs. or 1 month	Every 100 hrs. or 12 months	Every 200 hrs. or 12 months	Every 300 hrs. or 36 months
Spark plug	-	I	I	I
Breather & Fuel line	I	I	I	I
Engine oil	R	R	R	R
Gear oil	R	R	R	R
Lubrication	I	I	I	I
Anodes (external)	I	I	I	I
* Anodes (internal Powerhead)	-	I	I	I
Bonding wires	I	I	I	I
Battery	I	I	I	I
Low pressure fuel filter	Replace every 400 hours or 2 years.			
* Low pressure fuel pump filter	Replace every 1000 hours.			
* Engine oil filter	R	-	R	-
* High pressure fuel filter	Replace every 1000 hours.			
* Idle speed	I	-	I	-
* Valve lash	-	-	-	I

* Water pump	-	-	I	-
* Water pump impeller	-	-	I	R
* Propeller nut & pin	I	I	I	I
* Bolts & Nuts	T	T	T	T
* Pinion/gear set	Inspection every 200 hours. (This item is applicable only for commercial motors.)			
* Thermostat	-	I	I	I

I: Inspect and clean, adjust, lubricate, or replace, if necessary T: Tighten R: Replace